

THE ULTIMATE HIGH PERFORMANCE REPLACEMENT WINDOWS AND PATIO DOORS





WINDOWS & PATIO DOORS series 8000 / 6000 / 3000 / 1000 / 900



Introducing
eXtreme® by Norandex
replacement windows.
Making premium
the new standard.

series 8000 REPLACEMENT WINDOWS



Replacement windows with industry-leading design and superior performance.

In addition to the tried-and-true Norandex benefits of durability, low maintenance and high energy efficiency, eXtreme* by Norandex Series 8000 double hung windows showcase innovative enhancements as standard features, plus our widest range of options available. And with a variety of traditional and custom styles and shapes, our windows are sure to enhance any home, from rustic ranch to classic Georgian.

Series 8000 Features

- Exclusive InsulKor[™] polyurethane fiberglassenriched sash reinforcement for superior thermal and structural performance
- Low-E Glass with Argon Gas yields outstanding thermal efficiency
- ¾" constant force coil balance system permits easy, quiet sash movement
- Dual low profile, positive-action deluxe cam locks. Two locks are standard on any window 27¹/₄" and wider
- DP 60 rating (window size tested 36" x 74")
- Full interlocking lock and meeting rail
- Beveled mainframe provides aesthetic appeal
- Full vinyl sash dam on sill and highperformance weather stripping protect against air infiltration
- All-Welded Construction: All corners of sash and frame are fusion-welded for structural stability, added protection against air infiltration and an elegant appearance
- External accessory groove accommodates nail fin option
- Jamb depth is 3.25"

- Industry's Best Lifetime Glass Breakage Warranty is standard
- Transferable Limited Lifetime Warranty
- Sloped sill further protects against wind and water infiltration
- Integrated slim-line lift rail looks sleek and attractive and lets you raise and lower windows with ease
- Two push button night latches let you easily position sash for room ventilation
- Extruded full screen comes standard*
- Flush profile tilt latches for sleek sight line improvement
- Contoured-edge sashes provide aesthetic interior appearance
- Rubber sash seal ensures further protection against wind and water penetration
- 4 ¼" frame thickness enhances appearance as well as structural integrity



External accessory groove



Nail fin accessory



Industry Leading Air Infiltration Performance

- Manufacturer reserves the right to substitute components as necessary.
- * Screens are not meant to restrain a child from falling through an open window.

At Norandex, we make beautiful, high-performance, ecofriendly windows and doors that you can be proud to make a part of your home. We compound and extrude our own vinyl to maintain the highest quality and to reduce waste, and we recycle our own vinyl scrap to maximize yield and minimize the impact on local landfills. Even our glass components are made from up to 28 percent of reclaimed glass. And every product undergoes rigorous quality-control measures to make sure you're getting the highest craftsmanship that will stand the test of time.

When you're looking for the perfect windows or doors for your home, don't miss the view from Norandex. All of our products are available exclusively through ABC Supply, America's trusted building materials distributor for over 30 years.







3-lite Slider

eXtreme® Series 8000 Slider Windows

eXtreme 8000 Series sliding windows offer the same premium enhancements as 8000 double hung windows, plus:

- Integrated glide channel for easy sash opening and closing
- Tandem rollers ride easily along friction-free glide channel
- Available in 1/4 1/2 1/4 or 1/3 1/3 1/3 configurations
- XX 2-lite configuration (both sashes operate)
- DP 50 (window test size 2-lite Slider 72" x 48", 3-lite Slider 96" x 48")

Custom eXtreme® Series 8000 Options

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- Triple-pane, R-5 compliant glass with your choice of Low-E Glass with Argon Gas or Ultra Low-E Glass with Argon Gas
- InsulKor multi-cavity foam-filled frame
- 4 1/16" and 6 1/16" Wood Jamb Extenders
- Nail fin accessory for use in remodeling or new construction applications
- Obscure or double strength glass
- Factory mulling of twins and triples
- Today's eight most popular painted exterior colors (on white interiors)
- Three additional wood laminates in cherry, light oak or dark oak
- Additional lock colors to complement any interior color

INSULKOR™ TECHNOLOGY

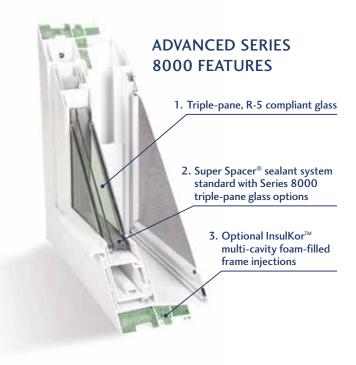
InsulKor "technology is a system of sash and frame enhancements that dramatically improves the performance of the eXtreme Series 8000 double hung window. Our exclusive InsulKor fiberglass-enriched polyurethane sash reinforcement yields better energy efficiency while maintaining the structural integrity of traditional metal reinforcement.



Exclusive InsulKor fiberglassenriched polyurethane sash reinforcement

The optional InsulKor foam injections add thermal-enhancing insulation in specific hollows of the frame. The combination of foam-filled and dead air chambers optimizes each window's thermal properties for exceptional R-values.

When combined with either of our R-5 rated, triple-pane glazing systems, these InsulKor enhancements help make the eXtreme Series 8000 one of the most energy efficient, strongest window systems available today.







Unequaled performance combined with perceptive design.

eXtreme* Series 6000 double hung windows combine durability, low maintenance and high energy efficiency while showcasing elegance and innovative details – just what you would expect from a Norandex vinyl replacement window line. Together with a wide variety of traditional and custom styles and shapes, these windows will enhance any home, from a quaint Cape Cod style to a contemporary, modern home. The 6000 is the perfect choice for any home.

Series 6000 Features

- Beveled main frame provides aesthetic appeal and "brick mould" appearance
- Constant force coil balance system permits easy, quiet sash movement.
- Positive-action deluxe cam lock enhances safety.
 Two locks are standard on any window 27 ¼" and wider
- Interlocking sash rails minimize air infiltration
- Aluminum reinforced, multi-cavity construction adds greater insulation and strength
- Extruded half screen comes standard (full screen optional)*
- Warm-Edge spacer system creates insulated glass panels with maximum thermal performance and unsurpassed condensation resistance
- All-Welded Construction: All corners of sash and frame are fusion-welded for structural stability, added protection against air infiltration and a classic, elegant appearance
- Jamb depth is 3.25"

- Industry's Best Lifetime Glass Breakage Warranty is standard
- Transferable Limited Lifetime Warranty
- Sloped sill further protects against wind and water infiltration
- Two push button night latches let you easily position sash for room ventilation
- Flush profile tilt latches for sleek site line improvement
- Rolled-edge sashes provide aesthetic interior appearance
- Heavy-duty, dual-fin weather-stripping protects against the elements.
- Rubber sash seal ensures further protection against wind and water penetration
- Integrated slim-line lift rail looks sleek and attractive and lets you raise and lower windows with ease!
- DP 35 (window size tested 36" x 74")
- Color options: White, Almond or Bronze Exterior Laminate (white interior only)

Custom Options

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- ½" or ¾" flat, ½" or 1" contoured, ½" contoured valance and 1 ½" simulated divided lite grids available
- Factory mulling of twins, triples and architectural shapes

- Obscure glass
- Double strength glass
- Charcoal aluminum mesh screen
- Full Screen
- DP-50 Wind Zone Rating (window size tested 36" x 74")



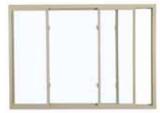
eXtreme® Series 6000 Slider Windows

eXtreme Series 6000 sliding windows offer the same deluxe design and efficiency features of Series 6000 double hung windows, plus:

- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 1/2 1/4 or 1/3 1/3 1/3 configurations
- XX 2-lite configuration (both sashes operate)
- Extruded full screen comes standard*







3-lite Slider



series 3000



Dependable, energy-efficient construction. Classic styling and durability and tradition.

eXtreme* Series 3000 double hung windows are the energy-efficient, cost-saving solution that you need to take a look at. Most windows with these dependable features that can stand several decades of wear and tear without any reduction in performance or appearance are usually more expensive. Stylish and dependable, the 3000 Series might be just the answer you are looking for.

Series 3000 Features

- Beveled main frame provides aesthetic appeal
- Interlocking sash rails minimize air infiltration
- Extruded half screen comes standard.
 Full screen optional*
- Insulated glass panels with optimum thermal air space featuring warm-edge spacer system
- Sloped sill further protects against wind and water infiltration
- Aluminum reinforced, multi-cavity construction adds greater insulation and strength
- Frame is fusion-welded for added structural integrity
- Constant force coil balance lets you easily operate sash

Industry's Best Lifetime Glass Breakage Warranty is standard

- Transferable Limited Lifetime Warranty
- Two push button night latches let you easily position sash for room ventilation
- Round locks provide peace of mind. Two locks come standard on all windows over 27 ¼" and wider
- Fusion-welded sash corners provide structural stability and added protection against air infiltration
- Integrated lift rail looks sleek and attractive and lets you raise and lower windows with ease
- Jamb depth: 3.25"
- DP Rating 35 (window size tested 36" x 74")

Custom Options

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- 1/8" or 3/4" flat, 1/8" or 1" contoured and 1/8" contoured valance grids available
- Factory mulling of twins, triples and architectural shapes
- Color options: White, Almond
- Today's eight most popular painted exterior colors (on white interiors)
- Obscure glass
- Double strength glass
- Charcoal aluminum mesh screen
- Full Screen





2-lite Slider



3-lite Slider

eXtreme® Series 3000 Slider Windows

eXtreme Series 3000 sliding windows offer the same stability, efficiency and design features of Series 3000 double hung windows, plus:

- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 1/2 1/4 or 1/3 1/3 1/3 configurations
- XO or OX 2-lite styles available
- Extruded half screen comes standard*

series 1000



Exceptional single hung, outstanding strength along with lasting beauty.

eXtreme* Series 1000 is our exceptional quality single hung line that is packed with features, outstanding strength, lasting beauty and includes a limited lifetime warranty. Adding Low-E Glass and Argon gas options offer Energy Star compliance for this series.

Series 1000 Features

- All-welded frame and sash corners provide added structural integrity
- Industry leading air infiltration performance
- Insulated glass panels with optimum thermal air space featuring warm-edge spacer system
- Double sash locks come standard with all windows 27 ¼" or wider
- Aluminum-reinforced lock rail and meeting rails add strength
- Block & tackle balance system provides easy sash movement
- Bottom sash tilts in for easy cleaning

- Industry's Best Lifetime Glass Breakage Warranty is standard
- Transferable Limited Lifetime Warranty
- Sloped sill allows easy water run-off
- Factory-installed half screen* standard
- Beveled exterior for attractive appearance
- Pre-drilled installation holes
- Head expander and sill angle included
- 2 %" frame width





- Low-E Glass
- Low-E glass with Argon Gas for additional efficiency
- Ultra Low-E Glass with Argon Gas (May be required for Energy Star rating)
- %" or 1" contoured, %" or ¾" flat, %" contoured valance grids
- Factory mulling of twins and triples

- Charcoal aluminum mesh screen
- Custom sizes cut on 1/8" width and height

Vinyl Color Options**

(exterior and interior):

White (standard)

Almond (optional)



eXtreme® Series 1000 Slider Windows

eXtreme Series 1000 sliding windows offer the same outstanding features of Series 1000 single hung windows, plus:

- Tandem rollers ride easily along friction-free glide channel
- Integrated glide rail for easy sash opening and closing
- Available in 1/4 1/2 1/4 or 1/3 1/3 1/3 configurations
- XO or OX 2-lite styles available
- Half screen comes standard*
- 2.75" jamb







3-lite Slider





Packed with features at such a surprising value.

eXtreme Series 900 is our economical side-loaded single hung line – but don't let that fool you. Budget friendly yet loaded with standard features including a limited lifetime warranty. Available custom options make the Series 900 a true value-added window line.

Series 900 Features

- Removable bottom sash
- Industry leading .01 cfm/ft. air infiltration performance
- Multi-cavity vinyl lineals improve thermal performance and enhanced sound absorbency
- Insulating glass provides energy saving thermal efficiency
- Fusion welded frame and sash minimizes air and water infiltration and enhances overall durability
- Sweep lock helps provide a weather-tight seal and added security
- Block and Tackle balance system for ease of operation
- Dual screw boss, metal reinforced meeting rail provides added strength
- Jamb depth: 2.625"

Industry's Best Lifetime Glass Breakage Warranty is standard

- Transferable Limited Lifetime Warranty
- Custom sized to the nearest 1/8"
- Dual weather-stripping helps block air and water infiltration, keeping harsh elements outside and energy saving comfort inside
- Versatile half-screen* installed from the inside or outside
- · Sloped sill reduces air infiltration and accommodates easy water run-off
- Built-in accessory channels accommodate multiple installation options
- DP Rating R50 (window size tested 36" x 96")



Industry Leading Air Infiltration Performance

Custom Options

- Low-E Glass
- Low-E glass with Argon Gas for additional efficiency
- Ultra Low-E Glass with Argon Gas (May be required for Energy Star rating)
- Factory mulling of twins and triples
- WOCD for fall prevention

- 5/8" or 1" contoured, 5/8" or 3/4" flat, or %" contoured valance grids
- Charcoal aluminum mesh screen
- Custom sizes available

Vinyl Color Options**

(exterior and interior):

White

eXtreme® Series 900 Slider Windows

Economical eXtreme Series 900 sliding windows offer the same outstanding features of Series 900 single hung windows, plus:

- Multi-cavity vinyl lineals
- Sweep lock helps provide a weather-tight seal
- Available in 1/4 1/2 1/4 or 1/3 1/3 1/3 configurations
- XO or OX 2-lite styles available
- Half screen comes standard*
- 2.625" jamb





Awning Windows

Crank open the vinyl awning window to let in as much fresh air as you want. Window opens to outside, keeping indoors dry even on rainy days.



Casement Windows

Versatile vinyl casements crank open easily to provide ventilation for cleaning. They come in a range of styles, from single vent to 5-lite combinations of fixed and operating units.





Bay Window

Bay & Bow Windows

Vinyl bay and bow windows enable you to create window seats, breakfast nooks and other options. You can choose from a variety of styles, from 3 - to 5-lites, or select double hung or casement windows to flank the middle picture. The flankers open to provide ventilation. Bay and bow windows arrive completely assembled and are simple to install and customize.

Bow Window



Garden Window

Garden windows project 17 ½" from outside wall. The window inside depth is 15 ½" providing a generous area for plants, picture frames or added room space, with lots of energy-efficient and maintenance-free features. The roof glass panel features safety laminated glass for added protection. Easy to install and virtually maintenance free. Casement vents have a multipoint locking system with dual locking points on heights over 3 ¾".



Picture Windows

Hopper Windows

The all-welded eXtreme 600 Basement Hopper window is available in white with clear glass, and features dual tilt latches.

The window is available in three stock sizes:

• 32" x 15 ½"
• 32" x 19 ½"
• 32" x 23 ½"



Hopper Window

Special Shapes

Create a window system that truly stands out—from octagons and trapezoids to full circles, half rounds, eyebrows and more, we can custom craft any specialty window to fulfill your visions.

A Sample of Architectural Shapes







Triangle





Full Round Octagon

Quarter Round

H

Half Round

Trapezoid

COLOR OPTIONS**

- Interior laminates only available on 8000 series.
- Painted colors only available on 3000 and 8000 series.



SCREEN OPTIONS



HALF SCREEN:

- Fiberglass (standard)
- Charcoal Aluminum (optional)



FULL SCREEN:

- Charcoal Aluminum (optional)
- * Screens are not meant to restrain a child from falling through an open window.

GRID OPTIONS

Note: SDL grid only available on 6000 and 8000 series.

Our between-the-panes and raised simulated divided lite (SDL) grid options provide the classic window appearance homeowners seek and make cleaning simple. Available patterns range from Colonial to Diamond to Prairie and enhance the cosmetic appeal of any home. Choose your pattern from these styles:











1" Contoured Grid 1-1/8" Simulated Divided Lite (SDL)

GLASS OPTIONS

Low-E Coated Glass

Choose Low-E for the most effective, insulating solar control glass available. Its special, double layer of silver coating dramatically limits the sun's penetrating heat during the

summer by reflecting long-wave heat energy. During cold winter months, Low-E maintains your home's warm, comfortable indoor temperature by permitting short-wave heat energy to enter, while keeping cold temperature out.

The key to maximum energy savings: optional Argon Gas between your Low-E glass panes. Like an invisible blanket, this insulating gas boosts your window's thermal performance.

Low-E Glass with Argon Gas



Argon gas works like an insulating blanket between two panes of glass to further improve thermal efficiency and decrease outside sound levels.

Ultra Low-E glass with Argon Gas



Windows with this optional glass treatment offer superior thermal performance by combining three layers of silver coating with the insulating

power of argon. This glass option is designed to meet stringent energy code criteria anywhere low thermal numbers are desired.

How does Low-E glass actually help in the home?



In the summer, Low-E glass reduces heat gain from the sun to help keep homes cooler.



In the winter, Low-E glass lets the warm, solar rays in while blocking the heat in the home from getting out.

Energy smart options

eXtreme has

Energy Star packages specifically engineered for

each region of the country.

Norandex windows and doors are engineered with state-of-the-art glass technology to give you outstanding thermal efficiency. With a full range of glass options and special insulated spacers, we have a glass package to fit any climate need or budget.

Energy Star Climate Zone Map Northern Climate Zone North/Central Climate Zone South/Central Climate Zone Southern Climate Zone

Criteria for windows

Climate Zone	U-Fa	ctor	SHGC	
Northern:	≤ 0.	.27	Any	Prescriptive
	= 0.	.28	≥ 0.32	Equivalent
	= 0.	.29	≥ 0.37	Energy
	= 0.	.30	≥ 0.42	Performance
North/Central:	≤ 0.	.30	≤ 0.40	
	≤ 0.	.30	≤ 0.25	
Southern:	≤ 0.	40	≤ 0.25	
Air Leakage Rating:		≤ (0,3 cfm/ft ²	1

Criteria for patio doors

Glazing Level	U-Factor	SHGC				
	≤ 0.17	≤ 0.25				
	≤ 0.25	≤ 0.25				
		Northern:		≤ 0.40		
	≤ 0.30	North/Central:		≤ 0.40		
				≤ 0.25		
		Southern:		≤ 0.25		
Air Leakage Rating for Sliding Doors: ≤ 0.3 cfm/ft²						

®ENERGY STAR is a registered trademark of the U.S. Department of Energy.
Please refer to each product's NFRC ratings to verify performance.



FEATURE	MODEL	MODEL	MODEL	MODEL	MODEL
CONSTRUCTION	8000	6000	3000	1000	900
Virtually maintenance-free, premium vinyl construction	S	S	S	S	S
All-welded sashes and frames	S	S	S	S	S
Integrated full-length slim-line lift rail	S	S	S	S	S
Block & tackle balance system				S	S
Constant force coil balance system	S	S	S		
InsulKor™ fiberglass-enriched polyurethane reinforcement	S				
InsulKor multi-cavity foam-filled frame	0				
Night ventilation latches	S	S	S		
Window Opening Control Device (WOCD)	0	0	0		0
Deluxe cam lock	S	S	S	S	
Dual-fin weather stripping	S	S	S	S	S
Rubber bulb seal	S	S	S	S	S
Half screen*	0	S	S	S	S
Full screen*	S	0	0		
Charcoal aluminum mesh screen*	0	0	0	0	0

AESTHETICS	8000	6000	3000	1000	900
Interior wood laminate (light oak, dark oak, or cherry)	0				
Exterior bronze laminate (white interior only)		0			
Exterior hunter green, dark chocolate, terratone, clay, brick red, gray, tan, or bronze painted colors (white interior only)	О		0		
58" or 3⁄4" flat grid	0	0	0	0	0
58" or 1" contoured grid	О	0	0	0	0
58" or 3/4" diamond grid	0	0	0	0	0
58" or 1" contoured grid	О	0	0	0	0
1 1/8" simulated divided lite (SDL) grid	0	0			
Almond, dark chocolate, cherry, brass or brushed nickel lock	0				

GLASS	8000	6000	3000	1000	900
Low-E	0	0	0	0	0
Low-E with Argon Gas	S	S	0	0	0
Ultra Low-E with Argon Gas	0	0	0	0	0
Triple-pane, R-5 compliant glass with Super Spacer® sealant system	0				
Northern Energy Star Package	0	0	0		
Warm-edge insulated glass panels	S	S	S	S	S
Obscure glass	0	0	0	0	0
Double-strength glass	0	0	0	0	0

WARRANTIES	8000	6000	3000	1000	900
Transferable limited lifetime warranty	S	S	S	S	S
Lifetime glass breakage warranty	S	S	S	S	S
Individually registered product number	S	S	S	S	S

Sliding Doors

Sliding doors offer both beauty and durability. They will never chip, peel, crack or rot. They are virtually maintenance free and available in a wide range of glass options and colors.





Model 332

Color Options: White, Almond, Clay Offered in range of sizes: 5', 6', 6'4", 8', 9', even 12'



Model 312

Color Options: White, Almond, Clay Offered in range of sizes: 5', 6', 6'4", 8', 9', even 12'



Model 311

Color Option: White Offered only in 5', 6' and 6'4" sizes

Model 332

Sliding Patio Door DP Rating R50 (on 5068, 5080, 6068, 6080 and 8068)

- ¼" insulated Warm-Edge Sealant System with tempered glass for reduced condensation and energy efficiency
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side (6' 8" height only; not available with BBG)
- · Color matched handle standard (brass standard for laminate and paint)
- 8' height available (5080, 6080, 6480)
- · Aluminum track for moving panel
- Available with interior wood laminates, bronze exterior laminate and 8 painted exterior colors (not available on 4 panel doors)
- · Screen comes standard
- 4 %6" jamb depth
- Multi-point lock
- Custom sizes available (2 panel doors only)

Model 312

Smooth sliding door won't stick or catch

- %" insulated Warm-Edge Sealant System with tempered glass for reduced condensation and energy efficiency
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side (not available with BBG)
- Color matched handle standard (brass standard for laminate and paint)
- Aluminum track for moving panel
- Sliding panel and meeting rail reinforced with roll-formed steel to ensure rigidity and strength
- Screen comes standard
- Interlocking panel virtually eliminates air infiltration
- Available with interior wood laminates, bronze exterior laminate and 8 painted exterior colors (not available on 4 panel doors)
- Also available with side lites and transoms
- Custom sizes available (2 panel doors only)

Model 311

Quality alternative sliding door

- %" insulated Warm-Edge Sealant System with tempered glass
- All-welded frame and panel pre-assembled for easy installation
- Reversible panel design allows for moving panel to be located on left or right side
- · Integrated nailing fin
- Aluminum track for moving panel
- Sliding panel and meeting rail reinforced with roll-formed steel to ensure rigidity and strength
- Screen optional
- \bullet Interlocking panel virtually eliminates air infiltration
- White enamel handle with lock
- Low-E optional
- $\bullet~5\!\!/\!\!8"$ or $3\!\!/\!\!4"$ Flat and 1" Contoured grid optional

Blinds Between the Glass Available with 6068 332 and 312 Patio Doors in White Almond, Clay, laminates and painted colors





Advantages of a Sliding Patio Door with Blinds Between the Glass:

- Easy to raise, lower and tilt blinds
- · Controls light and privacy
- Never needs dusting and is safe for pets and children!

332 Options



Foot Bolt Lock



Brick Mould J-Channel

332 & 312 Options

Glass Options:

- Low-E Glass
- · Low-E Glass with Argon Gas
- Ultra Low-E Glass with Argon Gas

Color Options:

- White
- Almond

Sizes:

5', 6', 6'4", 8', 9' and 12'

Grid Patterns:

- 5/8" or 3/4" Diamond Grid
- 3/8" or 3/4" Flat Grid
- 5/8" or 1" Contoured Grid
- 1 1/8" Simulated Divided Lite (SDL) Grid
- 5/8" Contoured Valance

Also Available:

- Heavy Duty Screen available on 312
- Brushed Nickel or Brass Handle
- * Blinds, operators and glass panels available in white only.

332 & 312 ADDITIONAL COLOR OPTIONS"



COMPLEMENT YOUR NEW WINDOWS WITH OTHER PRODUCTS FROM NORANDEX



Your home deserves the best. That's why, in addition to windows, Norandex offers other top quality products to beautify and protect your home. Whether it's entry doors, siding, soffit or trim, you can rest comfortably knowing you've finished your home with performance products that are among the best the industry has to offer.











- * Screens are not meant to restrain a child from falling through an open window.

 * * Printing process may affect color shown. Please refer to actual window sample when selecting colors. Manufacturer reserves the right to substitute components as necessary.



One ABC Parkway Beloit, Wisconsin 53511 1-800-528-0942

www.norandex.com

Proudly Made in the USA.